

Rogue ES 150i/180i/200i



Short press button

- Change welding method: MMA or Lift TIG

Press & hold 3 sec to adjust:

- Arc force (from -10 to +10)
- Hot start (from -10 to +10)

Clear and intuitive control panel
Adjustment available in every model



MMA product comparison



Buddy Arc



Buddy Arc 145

Buddy Arc 180

Rogue ES



Rogue ES 150i

Rogue ES 180i

Rogue ES 180i PRO

Rogue ES 200i PRO

<input checked="" type="checkbox"/>	Handle	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Carry strap	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	MMA / Lift TIG	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Warning indicator	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Large socket	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Large, bright display	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Method indication	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Robust housing	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Digital encoder	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	PFC models	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Adjustable Arc Force, Hot start	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Superb arc performance	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	ESAB DNA	<input checked="" type="checkbox"/>
<input checked="" type="checkbox"/>	Premium accessories	<input checked="" type="checkbox"/>

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Specifications				
Model	ES 150i	ES 180i	ES 180i PRO	ES 200i PRO
Primary Voltage 1 ph	230 VAC ± 15%, 1ph, 50/60 Hz	230 VAC ± 15%, 1ph, 50/60 Hz	230 VAC ± 15%, 1ph, 50/60 Hz	230 VAC ± 15%, 1ph, 50/60 Hz
Maximum Output	150 A	180 A	180 A	200 A
Rated kVA	6 kVA	6 kVA	6 kVA	6 kVA
Energy Save Mode	50 W	50 W	50 W	50 W
Open Circuit Voltage	63 V DC	63 V DC	78 V DC	78 V DC
MMA Welding Output at 25% Duty Cycle at 60% Duty Cycle at 100% Duty Cycle	150 A / 26.0 V 97 A / 23.9 V 75 A / 23.0 V	180 A / 27.2 V 97 A / 23.9 V 75 A / 23.0 V	180 A / 27.2 V 116 A / 24.6 V 90 A / 23.6 V	200 A / 28.0 V 129 A / 25.2 V 100 A / 24.0 V
TIG Welding Output at 25% Duty Cycle at 60% Duty Cycle at 100% Duty Cycle	150 A / 16.0 V 97 A / 13.9 V 75 A / 13.0 V	180 A / 17.2 V 116 A / 14.6 V 90 A / 13.6 V	180 A / 17.2 V 116 A / 14.6 V 90 A / 13.6 V	200 A / 18.0 V 129 A / 15.2 V 100 A / 14.0 V
Current Range	10 – 150 A	10 – 180 A	10 – 180 A	10 – 200 A
Operating Temperature	-10 to +40 °C	-10 to +40 °C	-10 to +40 °C	-10 to +40 °C
Enclosure Class	IP23S	IP23S	IP23S	IP23S
Certification Mark	CE	CE	CE	CE
Dimensions	403 x 153 x 264 mm	403 x 153 x 264 mm	403 x 153 x 264 mm	403 x 153 x 264 mm
Weight	6.8 kg	6.8 kg	8.4 kg	8.4 kg

Closer look on POD's – ESAB DNA



- ROGUE Handle
- ROGUE Carry strap
- ROGUE Method indication
- ROGUE Large, bright display
- ROGUE Method selection
- ROGUE Digital encoder
- ROGUE Warning indicator
- ROGUE Robust housing
- ROGUE Large OKC's socket (35-50)



Features only in PRO version:

- ROGUE Dual voltage input 115V/230V
- ROGUE PFC module
- ROGUE Remote control connection

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- Top sticker with Warnings and ESAB electrodes and parameters selection (QR codes from next orders)

135-200	100-150	70-110		E11018-G	OK 75.75	Steel - High Strength
120-190	90-150	50-90		E7016	OK 53.16 Special	Steel - Double Coated
120-190	90-140	70-110	55-80	E7018H4R	OK 48.00	Steel - Basic
100-200	80-150	60-100	50-70	E6013	OK 46.00	Steel - Rutile
5/32"	1/8"	3/32"	5/64"	AWS	ESAB Electrode	Electrode Type
4,0 mm	3,2 mm	2,5 mm	2,0 mm			

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⚠ WARNING ⚠

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Electrode Type	ESAB Electrode	AWS	2,0 mm	2,5 mm	3,2 mm	4,0 mm
			5/64"	3/32"	1/8"	5/32"
Stainless 316 L	OK 63.30	E316L-17	45-65A	45-90A	60-125A	70-190A
Cast Iron	OK NiCrFe-3	ENiCrFe-3		50-70A	65-105A	75-150A
Maintenance	OK Wearrode 60	EZFe2			100-140A	140-190A
Rebuilding	Stoody Castweld 55	ENiFeCl-A		40-80A	70-110A	105-140A



In the package – ESAB DNA



In each box user will find:

- Rogue machine
- Twist type electrode holder Handy 200, 3m cable
- Ground clamp, 3m cable
- Carry strap
- Quick Start Guide, Safety instructions



Premium quality accessories not expected in this price category

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0700500076	Rogue ES 150i CE	PLN	1 490,00	745,00
0700500077	Rogue ES 180i CE	PLN	1 790,00	895,00
0700500078	Rogue ES 180i PRO CE	PLN	1 990,00	995,00
0700500079	Rogue ES 200i PRO CE	PLN	2 290,00	1 145,00

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Ordering Information	
Rogue ES 150i CE	0700500078
Rogue ES 180i CE	0700500077
Rogue ES 180i PRO CE	0700500078
Rogue ES 200i PRO CE	0700500079

Delivery includes power source with 3 m mains cable and plug, shoulder strap, electrode holder, 3 m return cable and clamp.

Options & Accessories	
Shoulder strap	0445197880
Rogue Plastic Case	0700500085
MMA 4 Analogue Remote Control, 10 m	0700500084
Electrode holder kit, Handy 300, OKC 50, 3 m	0700008902
Electrode holder kit, Handy 300, OKC 50, 5 m	0700008888
Return cable kit, OKC 50, 3 m	0700008903
Return cable kit, OKC 50, 5 m	0700008889
SR-B 17V TIG Torch, OKC 50, 4 m	0700025514
SR-B 26V TIG Torch, OKC 50, 4 m	0700025522
TIG Foot Control, 4.5 m (15 ft.) cable and 8-pin connector	W4014450