

OK Band 309L ESW

ESW

Description

OK Band 309L ESW is a stainless strip for single-layer electroslag strip surfacing. Together with OK Flux 10.10, it produces a 308L type of weld deposit.

Typical strip composition, %

C	Si	Mn	Cr	Ni	Mo	Cu
<0.03	<0.4	1.8	21.0	11.0	<0.5	<0.5

OK Band 309LMo ESW

ESW

Description

OK Band 309LMo ESW is a stainless strip for single-layer electroslag strip surfacing. Together with OK Flux 10.10, it produces a 316 type of weld deposit.

Typical strip composition, %

C	Si	Mn	Cr	Ni	Mo	Cu
<0.02	<0.4	1.8	20.5	13.5	3.1	<0.5

OK Band 309LNb ESW

ESW

Description

OK Band 309LNb ESW is a stainless strip for single-layer electroslag strip surfacing. Together with OK Flux 10.10, it produces a 347 type of weld deposit.

Typical strip composition, %

C	Si	Mn	Cr	Ni	Mo	Nb	Cu
<0.02	<0.4	1.8	21.0	11.0	<0.5	0.6	<0.5